GENERAL NOTES:

G1. STRUCTURAL DRAWINGS SHALL BE READ WITH ALL ARCHITECTURAL AND OTHER CONSULTANTS DRAWINGS, SPECIFICATIONS AND WRITTEN INSTRUCTION AS MAY BE ISSUED DURING THE COURSE OF THE CONTRACT.

G2. THESE STRUCTURAL DRAWINGS MUST NOT BE SCALED. DIMENSIONS SHALL BE TAKEN FROM THE ARCHITECTURAL DRAWINGS OR FROM THE ACTUAL WORKS MEASURED ON SITE. ALL DIMENSIONS SHOWN SHALL BE CHECKED AND VERIFIED BY THE CONTRACTOR BEFORE CONSTRUCTION, FABRICATION OR ORDERING OF MATERIALS IS COMMENCED. ANY DISCREPANCIES TO BE REFERRED TO THE CONSULTING ENGINEER BEFORE PROCEEDING WITH THE WORK.

G3. ALL WORKMANSHIP AND MATERIALS ARE TO BE IN ACCORDANCE WITH THE RELEVANT AUSTRALIAN STANDARD CODES (INCLUDING ALL AMENDMENTS), THE SPECIFICATION, THE NATIONAL CONSTRUCTION CODE, AND MUST CONFORM TO THE REQUIREMENTS OF ALL STATUTORY AUTHORITIES HAVING JURISDICTION OVER THE WORK.

G4. STRUCTURAL DRAWINGS DO NOT INCLUDE FINISHES, HOLES AND RECESSES NOT DETAILED ON STRUCTURAL DRAWINGS. ANY SUCH DETAILS SHOULD BE SHALL BE APPROVED BY THE CONSULTING ENGINEER PRIOR TO CONSTRUCTION

G5. NO SUBSTITUTIONS ARE TO BE MADE, OR SIZES OF STRUCTURAL MEMBERS VARIED, WITHOUT FIRST OBTAINING THE WRITTEN CONSENT OF THE CONSULTING ENGINEER. NO COST VARIATION WILL BE ALLOWED FOR SUBSTITUTIONS.

G6. STRUCTURAL DOCUMENTATION IS DESIGNED FOR IN-SERVICE CONDITIONS ONLY.

G7. THE CONTRACTOR IS TO MAKE ALL ALLOWANCES FOR PROPRIETARY PRODUCTS ON COSTS, FABRICATION PROCESSES, STRUCTURAL MEMBER REQUIREMENTS DETERMINED BY FABRICATION AND ERECTION PROCESSES NECESSARY TO COMPLETE THE DESIGN INTENT SHOWN HEREIN AND ON THE ARCHITECTURAL AND OTHER CONSULTANTS DRAWINGS AND SPECIFICATIONS.

G8. SHOP DRAWINGS WILL BE APPROVED FOR STRUCTURAL SUFFICIENCY ONLY, AND NO DIMENSIONS WILL BE CHECKED.

G9. ALLOW FIVE WORKING DAYS MINIMUM FOR REVIEW OF SHOP DRAWINGS FROM RECEIPT BY MIGLIC MACLEOD. ALLOW FIVE WORKING DAYS FOR RESPONSES TO REQUESTS FOR INFORMATION AND ISSUANCE OF DESIGN ADVICE.

G10. DURING CONSTRUCTION, THE STRUCTURE SHALL BE MAINTAINED IN A SAFE AND STABLE CONDITION AND SHALL NOT BE OVERSTRESSED. THE STABILITY OF THE STRUCTURE DURING CONSTRUCTION IS THE CONTRACTOR'S RESPONSIBILITY. THE CONTRACTOR IS TO PROVIDE ALL NECESSARY TEMPORARY BRACING AND SUPPORTS. CONTRACTOR TO ENGAGE A SUITABLY QUALIFIED STRUCTURAL ENGINEER TO DESIGN AND INSPECT ANY TEMPORARY WORKS INCLUDING FORMWORK, PROPPING AND THE LIKE.

G11. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.

G12. THE WORD "ENGINEER" USED IN THESE NOTES REFERS TO AN EMPLOYEE OR NOMINATED REPRESENTATIVE OF MIGLIC MACLEOD.

G13. FOR ALL INSPECTIONS REQUIRED IN THESE DOCUMENTS, A MINIMUM OF 48 HOURS NOTICE IS REQUIRED.

G14. COPYRIGHT IN ALL DRAWINGS AND OTHER DOCUMENTS PROVIDED BY MIGLIC MACLEOD SHALL REMAIN VESTED IN MIGLIC MACLEOD UNLESS SPECIFICALLY ASSIGNED.

G15. ANY PROPOSED VARIATION IN THE CONSTRUCTION SEQUENCE SHOWN OR IMPLIED HEREIN SHALL BE TAKEN UP BY THE CONTRACTOR AT THE TIME OF SUBMITTING A PRICE.

G16. NOTES AND DETAILS HEREIN SHALL APPLY TO ALL SUBSEQUENT ENGINEERS INSTRUCTIONS, U.N.O.

G17. UNLESS OTHERWISE NOTED, ALL EXCESS SPOIL FROM, BUT NOT LIMITED TO, SITE STRIPPING, SITE EXCAVATION, DETAIL EXCAVATIONS, SERVICE TRENCHES, IMPORTED MATERIAL FOR ACCESS ROADS AND THE LIKE, SHALL BE REMOVED FROM THE SITE AT THE CONTRACTOR COST. WHERE THERE ARE A VARIETY OF MATERIALS TO BE REMOVED THE CONTRACTOR IS TO CONSULT THE SUPERINTENDENT TO INVESTIGATE IF ANY MATERIAL IS TO BE RETAINED FOR USE ON SITE.

HEALTH AND SAFETY:

HS1. THE CONTRACTOR SHALL COMPLY WITH ALL THE APPLICABLE OCCUPATIONAL HEALTH AND SAFETY ACTS, CODES OF PRACTICE, GUIDANCE NOTES, AUSTRALIAN STANDARDS AND OTHER RELEVANT DOCUMENTATION.

HS2. CURRENT LEGISLATION REQUIRES THAT ALL PERSONS ARE TO CONSIDER THEIR ACTIONS OR LACK OF ACTION ON THE HEALTH AND SAFETY OF THEMSELVES AND OTHERS. ADVICE ON HEALTH AND SAFETY LEGISLATION IS AVAILABLE FROM THE HEALTH AND SAFETY EXECUTIVE OR OFFICER NOMINATED FOR THE PROJECT.

HS3. THE CONTRACTOR SHALL IDENTIFY HAZARDS OF WORK SEQUENCES WHICH MAY BE A RISK TO THE HEALTH AND SAFETY OF CONSTRUCTION WORKERS. IF POSSIBLE AVOID THE RISK COMPLETELY, IF NOT ADVISE THE SITE MANAGEMENT FOR INCLUSION IN THE HEALTH AND SAFETY PLAN.

HS4. THE CONTRACTOR SHALL CARRY OUT RISK ASSESSMENTS FOR ALL OF THEIR ACTIVITIES AND WHERE NECESSARY INTRODUCE SUITABLE CONTROL MEASURES, OR PROVIDE PROTECTIVE CLOTHING/ EQUIPMENT TO MINIMISE THOSE RISKS. COPIES OF THE RISK ASSESSMENTS MUST BE PROVIDED TO SITE MANAGEMENT FOR INSPECTION.

HS5. EXCAVATION FOR TRENCHES REQUIRED FOR INSTALLATION OF SERVICES SHALL BE IN ACCORDANCE WITH OCCUPATIONAL HEALTH AND SAFETY CODE OF PRACTICE " SAFETY PRECAUTIONS IN TRENCHING OPERATIONS", AND ALL OTHER NECESSARY STATUARY AUTHORITY REGULATIONS AND RECOMMENDATIONS.

HS6. THE CONTRACTOR IS TO PROVIDE TEMPORARY HOARDINGS AND SITE FENCING TO SITE PERIMETER AS REQUIRED PRIOR TO EXCAVATIONS. FENCES ERECTED ON STREET BOUNDARIES TO COMPLY WITH COUNCIL REQUIREMENTS.

HS7. THE CONTRACTOR SHALL DEVELOP, IMPLEMENT AND ADMINISTER A WORKPLACE HEATH AND SAFETY PROGRAM THAT WILL ENSURE THAT ALL CONSTRUCTION ACTIVITIES ARE PERFORMED TO THE RELEVANT WORKPLACE HEALTH AND SAFETY REQUIREMENTS AND ANY OTHER RELEVANT STATUTORY REQUIREMENTS

HS8. THE WORKPLACE HEATH AND SAFETY PROGRAM MUST BE CO-ORDINATED WITH ADJOINING PROPERTY OWNERS AND ALL RELEVANT PARTIES AS NECESSARY TO ENSURE A SAFE BUILDING ENVIRONMENT AT ALL TIMES

STRUCTURAL STEELWORK GALVANISING:

SG1. ALL STRUCTURAL STEELWORK EXPOSED TO EXTERNAL ENVIRONMENT, BOLTS AND FIXINGS ARE TO BE HOT DIP GALVANISED IN ACCORDANCE WITH A.S.4680. STRUCTURAL STEEL ELEMENTS ARE TO HAVE A MINIMUM ZINC MASS OF 600g/m². PROVIDE 10mm DIAMETER GALVANISING DRAIN HOLES AS REQUIRED. ALL GALVANISING DRAIN HOLES ARE TO BE PLUGGED WITH SILICONE SEALANT AND PAINTED TO MATCH STRUCTURE AFTER ERECTION.

SG2. ANY CHIPS OR FLAKING OF GALVANISING COATING TO STRUCTURAL STEELWORK PRIOR TO OR DURING ERECTION IS TO BE REPAIRED WITH TWO COATS OF ZINC RICH PAINT. ALL SITE WELDS OF GALVANISED STRUCTURAL STEELWORK ARE TO BE TOUCHED UP WITH TWO COATS OF ZINC RICH PAINT.

SG3. U.N.O. ALL GALVANISED STRUCTURAL STEELWORK IN CONTACT WITH THE GROUND IS TO BE COATED WITH DULUX PROTECTIVE COATING AS SPECIFIED TO 150mm ABOVE FINISHED SURFACE LEVEL. REFER MANUFACTURER'S SPECIFICATIONS FOR APPLICATION.

SG4. ADD BLOWHOLES TO THE END PLATES OF ANY TUBULAR MEMBERS REQUIRING GALVANISING.

SG5. GALVANISED SURFACES TO BE PAINTED MUST BE PRIMED IN A MANNER APPROPRIATE TO THE SPECIFIED TOP COATING. APPLICATION OF ADDITIONAL SURFACE PREPARATION AND COATING SYSTEMS SHALL COMPLY WITH MANUFACTURER'S WRITTEN SPECIFICATIONS.

PRELIMINARIES:

P1. PRIOR TO COMMENCEMENT OF WORKS, A DILAPIDATION SURVEY MUST BE UNDERTAKEN OF ADJACENT BUILDINGS AND PAVEMENTS. PHOTOGRAPHIC RECORDS TO BE KEPT UNTIL COMPLETION OF BUILDING PROJECT. SURVEY POINTS SHALL BE ESTABLISHED ON ADJACENT BUILDINGS - (A MIN. OF ONE NEAR GROUND LEVEL AND ONE NEAR THE TOP OF THE BUILDING IN EACH CASE). THE LOCATION AND LEVEL OF THESE POINTS SHALL BE MONITORED BY A LICENSED SURVEYOR AT MAXIMUM THREE WEEK INTERVALS INITIALLY, (MAY BE ADJUSTED AS THE PROJECT PROCEEDS). DATE AND RESULTS SHALL BE PROGRESSIVELY ADDED TO A SURVEY PLAN, AND COPIES FORWARDED TO THE ENGINEER AT EACH STAGE. THE TOP OF SOLDIERS SHALL BE LOCATED BY SURVEY UPON INSTALLATION, AND AT REGULAR INTERVALS DURING THE PROJECT. ANY MOVEMENT DETECTED SHALL BE BROUGHT IMMEDIATELY TO THE ATTENTION OF THE ENGINEER.

P2. PRIOR TO COMMENCEMENT OF WORKS THE CONTRACTOR IS TO PROVIDE A SECURITY HOARDING AROUND THE SITE. ALL PALING FENCES TO BE SHORED AS REQUIRED OR REPLACED. WHERE OBSTRUCTING BORED PIERS, BY A TEMPORARY BARRIER WITH THE CONSENT OF ADJOINING OWNERS.

P3. ALL BULK EXCAVATIONS TO BE DRAINED INTO SUMPS, FITTED WITH SILT TRAPS AND PUMPS, AND DISCHARGE INTO COUNCIL DRAINS TO COMPLY WITH COUNCIL AND E.P.A REQUIREMENTS.

NUISANCE:

N1. THE CONTRACTOR SHALL DEVELOP, IMPLEMENT AND ADMINISTER A PLAN THAT WILL ENSURE THE MANAGEMENT OF NOISE AND VIBRATION RESULTING FROM CONSTRUCTION WORKS. REFER TO SPECIFICATIONS FOR REQUIRED LIMITS, OTHERWISE, CONTACT THE ENGINEER FOR GUIDANCE

N2. THE CONTRACTOR WILL NEED TO ENSURE ALL ADJOINING PROPERTY REQUIREMENTS RELATING TO NOISE AND VIBRATION ARE MET

N3. IF IT IS ESTABLISHED THAT THERE ARE NO SITE SPECIFIC REQUIREMENTS, THEN THE CONTRACTOR SHALL REFER TO MINIMUM REQUIREMENTS FOR ABATEMENT OF NOISE AND VIBRATION NOMINATED BY RELEVANT STATUTORY REQUIREMENTS

N4. THE CONTRACTOR WILL NEED TO PREPARE AND ADVISE ON MONITORING AND MANAGEMENT OF NOISE AND VIBRATION BASED ON PROFESSIONAL ADVICE FROM SUITABLY QUALIFIED PERSON OR PERSONS

PROPRIETARY PRODUCTS:

PP1. PROPRIETARY PRODUCTS MUST BE DESIGNED AND DETAILED BY THE RELEVANT SPECIALIST MANUFACTURER AND INSTALLED TO MANUFACTURER'S RECOMMENDATIONS

PP2. WHERE APPROPRIATE, SHOP DRAWINGS OF STRUCTURAL PRODUCTS DESIGNED BY OTHERS MUST BE SUBMITTED TO THE ENGINEER FOR CO-ORDINATION PURPOSES PRIOR TO CONSTRUCTION.

TYPICAL ABBREVIATIONS:

AB1. REFER TO THE TABLE BELOW FOR COMMONLY USED ABBREVIATIONS AND THEIR DESCRIPTIONS

ABBREV.	MEANING	DESCRIPTION
TYP.	TYPICAL	DENOTED A NOTE IS TYPICAL TO SIMILAR INSTANCES.
NOM.	NOMINAL	DENOTES A FIXING/CONNECTION OR SIMILAR IS TO BE AS PER RELEVANT DETAIL
MAN. SPEC.	MANUFACTURERS SPECIFICATION	MEMBER IS TO BE DESIGNED, CERTIFIED AND INSTALLED AS PER MANUFACTURERS REQUIREMENTS AND IS OUTSIDE THE SCOPE OF THIS OFFICE
U.N.O.	UNLESS OTHERWISE NOTED	DENOTES WHEN A NOTE IS STANDARD ACROSS MULTIPLE INSTANCES UNLESS SPECIFICALLY NOTED OTHERWISE
ADD.	ADDITIONAL	DENOTES AN OCCURANCE IS ADDITIONAL TO WHAT HAS BEEN SHOWN IN OTHER VIEWS/SCHEDULES
N.S.O.P.	NOT SHOWN ON PLAN	DENOTES A MEMBER OR CONNECTION IN A 'A VIEW THAT HAS NOT BEEN SHOWN IN PLAN VIEW
MIN.	MINIMUM	ELEMENT OR SPACING IS TO BE 'NO LESS THAN' WHAT HAS BEEN NOTED
MAX.	MAXIMUM	ELEMENT OR SPACING IS TO BE 'NO MORE THAN' WHAT HAS BEEN NOTED
CANT.	CANTILEVER	MEMBER IS TO CANTILEVER OVER THE SUPPORT
HORIZ.	HORIZONTAL	ELEMENT IS TO BE HORIZONTAL
VERT.	VERTICAL	ELEMENT IS TO BE VERTICAL

DESIGN DATA:

D1. THIS DESIGN WAS BASED ON THE STRUCTURAL PROVISIONS, PART B, OF THE NATIONAL CONSTRUCTION CODE OF AUSTRALIA, RELEVANT CODES AND AMENDMENTS AS LISTED. THIS BUILDING IMPORTANCE LEVEL IS AS PER TABLE B1.2a IN THE NATIONAL CONSTRUCTION CODE.

D2. THE STRUCTURAL ELEMENTS HAVE BEEN DESIGNED FOR LIVE LOADS IN ACCORDANCE WITH AS 1170.1 AND AS LISTED BELOW:

LOAD SCHEDULE	
AREA	LOADING
FLOORS - INTERNAL - EXTERNAL	3.0 kPa 3.0 kPa
ROOF	0.25 kPA MINIMUM

D3. WIND LOADS HAVE BEEN DETERMINED IN ACCORDANCE WITH AS1170 BASED ON THE FOLLOWING DESIGN CRITERIA:

WIND LOADS:	
ANNUAL PROBABILITY OF EXCEEDANCE	1000
REGION	A0
TERRAIN CATEGORY	2
REGIONAL WIND SPEED Vr (m/s)	46
SHIELDING M_s	1
TOPOGRAPHIC Mt	1

D3. EARTHQUAKE LOADS HAVE BEEN DETERMINED IN ACCORDANCE WITH AS1170 BASED ON THE FOLLOWING DESIGN CRITERIA:

EARTHQUAKE LOADS:	
ANNUAL PROBABILITY OF EXCEEDANCE	1000
PROBABILITY FACTOR k_p	1
HAZARD FACTOR	0.090
SITE SUBSOIL CLASS	Ce
EARTHQUAKE DESIGN CATGEGORY	2

D4. WIND LOADS HAVE BEEN BASED ON AS 1170.2 FOR ITEMS PROVIDED BY OTHERS THE AS.4055 WINDS CATEGORY IS N2.

D5. FOR ITEMS PROVIDE BY OTHERS THAT ARE LISTED IN AS.1170.4 CLAUSE 8.1.4 SHALL BE APPROPRIATELY FASTENED TO THE STRUCTURE AS PER AS.1170.4 CLAUSE 8.3.

TEMPORARY WORKS:

TW1. THE CONTRACTOR SHALL ALLOW FOR IN HIS PRICE ALL COSTS ASSOCIATED WITH THE DESIGN, SUPPLY, INSTALLATION AND REMOVAL OF ALL TEMPORARY BACK PROPPING, SAFETY SCREENS, SCAFFOLDING AND OTHER REQUIREMENTS OF THE CONSTRUCTION PROCESS. THE CONTRACTOR SHALL ENGAGE SUITABLY QUALIFIED ENGINEERS REFERRED TO AS "CONTRACTORS ENGINEER" TO DESIGN, INSPECT AND CERTIFY ALL TEMPORARY WORK, AND DEMOLITION WORKS.

TW2. THE CONTRACTOR IS TO PROVIDE ALL TEMPORARY WORKS CONTRACTOR ENGINEERING DRAWINGS TO THE STRUCTURAL ENGINEER FOR INSPECTION

TW3. IT IS THE CONTRACTORS RESPONSIBILITY TO ENSURE THE OVERALL STABILITY OF THE STRUCTURE WHILST UNDER CONSTRUCTION. THE CONTRACTOR SHALL OBTAIN ADVICE FROM THE CONTRACTORS ENGINEER

TW4. THE CONTRACTOR IS TO HAVE CONSTRUCTION METHODOLOGY STATEMENTS PREPARED AND SUBMITTED FOR GENERAL REVIEW TO ENSURE IT IS IN ACCORDANCE WITH THE DESIGN INTENT

TW5. ALL VERTICAL DISPLACEMENTS AND MOVEMENTS ARE TO BE LIMITED TO ENSURE THE STRUCTURE IS NOT SUBJECTED TO LOADS OR MOVEMENTS CAUSING STRUCTURAL DISTRESS TO ANY ELEMENT WHILE THE STRUCTURE IS BEING TEMPORARY SUPPORTED

TW6. DEPENDING ON THE CONTRACTORS PREFERRED CONSTRUCTION SEQUENCE, PRE-LOADING OF STRUCTURAL ELEMENTS MAY BE REQUIRED TO LIMIT TOTAL VERTICAL DISPLACEMENTS

TW7. STRUCTURE TO BE ADEQUATELY BRACED TO PREVENT ANY HORIZONTAL MOVEMENT OR DEFLECTIONS

STRUCTURAL STEELWORK:

S1. UNLESS NOTED OTHERWISE, ALL STEELWORK SHALL BE IN ACCORDANCE WITH A.S. 4100.

S2. STEEL COMPONENTS SHALL CONFORM TO THE FOLLOWING TABLE U.N.O.

COMPONENT	AUST. STANDARD	GRADE
PLATE	A.S. 3678	250
HOT ROLLED SECTIONS	A.S. 3679	300
CHS	A.S. 1163	C250
RHS & SHS	A.S. 1163	C350
PURLINS, GIRTS	A.S. 1397	450
WELDED BEAMS, COLUMNS	A.S. 3679	300
FLAT BARS, RODS	A.S. 3679	300

S3. THREE (3) COPIES OF WORKSHOP FABRICATION DRAWINGS SHALL BE SUBMITTED TO THE ARCHITECT FOR REVIEW. FABRICATION SHALL NOT COMMENCE UNTIL APPROVAL HAS BEEN RECEIVED. ALTERNATIVE DETAILS MAY BE SUBMITTED FOR APPROVAL. EXAMINATION DOES NOT INCLUDE CHECKING OF DIMENSIONS.

S4. THE CONTRACTOR SHALL PROVIDE AND LEAVE IN PLACE, UNTIL PERMANENT BRACING ELEMENTS ARE CONSTRUCTED, SUCH TEMPORARY BRACING AS IS NECESSARY TO CONSTRUCT AND STABILIZE THE STRUCTURES.

S5. THE STRUCTURE SHALL NOT BE DISTORTED TO MATCH MISALIGNED HOLES. DISTORTED HOLES OR SUPPORTS SHALL NOT COMMENCE UNTIL ALL STEELWORK IS PLUMBED WITHIN SPECIFIED TOLERANCES.

S6. SURVEY OF THE STRUCTURE MUST BE CARRIED OUT IMMEDIATELY AFTER THE STEELWORK HAS BEEN ERECTED AND PLUMBED. SURVEY RESULTS SHALL BE FORWARDED TO THE ENGINEER AND ARCHITECT FOR COMMENT WITHIN TWO WORKING DAYS OF THE SURVEY BEING CARRIED OUT. ALL SURVEYS ARE REQUIRED TO BE CARRIED OUT BY A LICENSED SURVEYOR. ALL RECTIFICATION SHALL BE AT THE CONTRACTOR'S EXPENSE.

S7. ENSURE EFFECTIVE SEPARATION OF DISSIMILAR METALS AT ALL TIMES.

S8. ALL PROPRIETARY FIXINGS INSERTS ARE TO BE INSTALLED AND TIGHTENED BY TORQUE WRENCH IN ACCORDANCE WITH MANUFACTURER'S SPECIFICATION. TOLERANCES FOR FABRICATION AND ERECTION SHALL BE IN ACCORDANCE WITH THE RELEVANT CURRENT SAA CODE.

S9. BOLT DESIGNATION:
- 4.6/S COMMERCIAL BOLTS OF GRADE 4.6 TO A.S. 1111 SNUG TIGHTENED.
- 8.8/S HIGH STRENGTH STRUCTURAL BOLTS OF GRADE 8.8 TO A.S. 1252 SNUG TIGHTENED.
- 8.8/TB HIGH STRENGTH BOLTS OF GRADE 8.8 TO A.S. 1252 FULLY TENSIONED TO A.S. 4100 AS A BEARING JOINT.
- 8.8/TF HIGH STRENGTH STRUCTURAL BOLTS OF GRADE 8.8 TO A.S. 1252 FULLY TENSIONED TO A.S. 4100 AS A FRICTION JOINT WITH CONTACT SURFACES LEFT UNCOATED.

S10. NOTE:
- ALL STRUCTURAL BOLTS MUST COMPLY WITH AUSTRALIAN STANDARDS
- ALL STRUCTURAL BOLTS MUST HAVE AN ACCOMPANYING MANUFACTURERS COMPLIANCE/TEST CERTIFICATE, AND AN INDEPENDENT NATA ACCREDITED COMPLIANCE/TEST CERTIFICATE.
- ALL EXPOSED BOLTS ARE TO BE GALVANISED UNLESS NOTED OTHERWISE.

S11. UNLESS NOTED OTHERWISE, USE A MINIMUM CONNECTION CONSISTING OF 10mm CLEAT PLATES, 6 CFW, AND 2 No. M20 (8.8/S) BOLTS ALL WELDING IS TO BE CARRIED OUT IN ESTABLISHED WORKSHOP WITH A.S. 1554, PARTS 1 AND 2, USING STRUCTURAL PURPOSE WELDS. ALL WELDS TO BE 6mm CONTINUOUS FILLET WELDS (DENOTED AS C.F.W. ON DRAWINGS) FULL PERIMETER OF CONTACT WITH B-E49XX ELECTRODES, UNLESS NOTED OTHERWISE. ALL BUTT WELDS TO BE COMPLETE PENETRATION FULL STRENGTH BUTT WELDS (DENOTED AS F.S.B.W. ON DRAWINGS). ELECTRODES TO BE B-E49XX UNLESS NOTED OTHERWISE. WHERE FULL WELDED CONNECTIONS HAVE BEEN DETAILED, PROVIDE ALL NECESSARY ERECTION CLEATS AND BOLTS. IF ERECTION CLEATS AND BOLTS ARE EXPOSED, AFTER ERECTION CLEATS AND BOLTS ARE REMOVED, BOLT HOLES SHALL BE FILLED WELDED AND AREA AROUND GROUND SMOOTH AND FLUSH. WELD CATEGORY TO BE AS TABULATED BELOW:

ELEMENT	WELD CATEGORY
ALL U.N.O.	STRUCTURAL PURPOSE

S12. WELDING SHALL BE PERFORMED BY AN EXPERIENCED OPERATOR IN ACCORDANCE WITH A.S. 1554, AND INSPECTED AND CERTIFIED BY A QUALIFIED PERSON AS DESCRIBED IN A.S. 2214.

S13. ADOPT WELDING SEQUENCES THAT PREVENT DISTORTION, AND ENSURE STRAIGHTNESS OF ALL MEMBERS DURING WELDING.

S14. ALL STEELWORK NOTED AS BEING STAINLESS STEEL SHALL BE IN ACCORDANCE WITH A.S. 1554, AND WELDS ARE TO BE TO PART 6 OF A.S.1554.

S15. ALL STRUCTURAL STEELWORK UNLESS NOTED OTHERWISE SHALL HAVE THE FOLLOWING PROTECTIVE TREATMENT AS TABULATED BELOW:

ELEMENT	SURFACE PREPERATION	PROTECTIVE COATING
INTERNAL STEEL	APPROPRIATE TO TOP COATING	INORGANIC ZINC PHOSPHATE
EXTERNAL STEEL	CLASS 2.5 BLAST	HOT DIP GAVANISED IN ACCORDANCE WITH A.S. 4680

S16. THE CONTRACTOR SHALL PROVIDE ALL STEELWORK FITMENTS, BRACKETS, CONNECTORS ETC. NECESSARY TO COMPLETE THE PROJECT. THESE DRAWINGS INDICATE DESIGN INTENT ONLY. FULL STEELWORK DETAILING TO BE DEVELOPED BY THE CONTRACTOR AND/OR HIS/HER/THE SHOP DETAILER GIVING CONSIDERATION TO ARCHITECTURAL DESIGN REQUIREMENTS.

S17. CONCRETE ENCASED STEELWORK SHALL HAVE 75mm CONCRETE ENCASING, UNLESS OTHERWISE INDICATED. BARRIERS SHALL COMPLY WITH THE REQUIREMENTS OF A.S. 3660.1.

S18. THE ENDS OF ALL TUBULAR MEMBERS ARE TO BE SEALED WITH 6mm PLATE AND CONTINUOUS FILLET WELD UNLESS OTHERWISE SHOWN. ADD BLOWHOLES TO THE END PLATES OF ANY TUBULAR MEMBERS REQUIRING GALVANISING.

S19. PAINTING, AS SPECIFIED BY THE ARCHITECT, SHALL BE IN ACCORDANCE WITH AS. 2312, TO SUIT SITE EXPOSURE CONDITIONS.

S20. UNLESS NOTED OTHERWISE, BEAMS AND LINTELS SHALL BEAR A MINIMUM OF 230mm ON BRICKWORK ON A BED OF 12mm OF 2:1 SAND/CEMENT MORTAR.

S21. MASONRY TIES SHALL BE WELDED TO ALL STEELWORK IN CONTACT WITH MASONRY WALLS. UNLESS NOTED OTHERWISE, USE 3.25mm 'U' SHAPED GALVANISED TIES ANCHORED 75mm INTO MASONRY AT 400mm CTS MAX.

S22. CONCRETE ENCASED STEELWORK SHALL HAVE 75mm CONCRETE ENCASING, PROVIDE PRE-CAMBER TO STEELWORK AS NOTED OR SPECIFIED. OTHERWISE INDICATED. BARRIERS SHALL COMPLY WITH THE REQUIREMENTS OF A.S. 3660.1.

S23. WITH THE EXCEPTION OF STEEL MEMBERS WHICH ARE REQUIRED TO BE ENCASED IN CONCRETE, STEEL SURFACES ADJACENT TO CONNECTIONS WHICH ARE TO BE FIELD-WELDED, AND CONTACT SURFACES OF HIGH-STRENGTH BOLTED CONNECTIONS, ALL STRUCTURAL STEEL SURFACES SHALL HAVE PROTECTIVE COATING APPLIED BEFORE DELIVERY TO THE SITE. UNLESS NOTED OTHERWISE ON STRUCTURAL DRAWINGS, ALL EXPOSED STEELWORK AND EXTERNAL LINTELS SHALL BE HOT DIPPED GALVANISED WITH ALL BOLTS, NUTS AND WASHERS IN CONNECTIONS GALVANISED. UNLESS NOTED OTHERWISE, ALL OTHER STEELWORK SHALL HAVE AN INORGANIC ZINC SILICATE COATING. WHERE HOT DIPPED GALVANISED STEELWORK IS WELDED ON SITE OR OTHERWISE DAMAGED DURING TRANSPORT OR ERECTION, THE STEELWORK PROTECTION IS TO BE MADE GOOD BY APPLYING AN EQUIVALENT INORGANIC ZINC SILICATE PROTECTIVE COATING (COLD GAL). PRIOR TO APPLYING THIS COATING, ALL STEELWORK SHALL BE THOROUGHLY CLEANED OF ALL RUST, SCALE AND GREASE AND IF APPROPRIATE BE SAND BLASTED.

S24. UNLESS NOTED OTHERWISE, ALL PURLINS AND GIRTS DESIGNATED SHALL BE TO MANUFACTURER'S WRITTEN SPECIFICATIONS AND SHALL HAVE CONTINUOUS BRIDGING PIECES TO EACH BAY AS SHOWN ON THE STRUCTURAL DRAWINGS. PROVIDE HOOK BOLTS TO PURLINS ADJACENT TO BRACING MID POINTS TO CONTROL BRACE SAG, AND PROVIDE DIAGONAL SAG RODS TO WALL GIRTS AND PURLINS IN SLOPES GREATER THAN 20° FROM HORIZONTAL

S24. UNLESS NOTED OTHERWISE, BOLT EDGE DISTANCES SHALL COMPLY WITH TABLE 9.1.5: AS 4100 - MINIMUM EDGE DISTANCES, AS OUTLINED BELOW:

FOOTINGS:

F1. STRIP AND PAD FOOTINGS TO BE FOUNDED APPROXIMATELY 1100 MIN. BELOW FINISHED SURFACE LEVEL OR 200mm INTO STIFF CLAY, WHICHEVER IS DEEPER. ALL FOOTINGS SHALL BE FOUNDED IN ACCORDANCE WITH THE RELEVANT GEOTECHNICAL REPORT UNLESS STATED OTHERWISE.

F2. THE FOOTINGS HAVE BEEN DESIGNED FOR THE FOLLOWING ALLOWABLE BEARING PRESSURES:

ELEMENT	BEARING PRESSURE	COMMENTS
PAD FOOTINGS	160 kPa	
STRIP FOOTINGS	130 kPa	

F3. EACH EXCAVATION SHALL BE INSPECTED, AND APPROVAL OF THE FOUNDATION MATERIAL SHALL BE OBTAINED FROM THE RELEVANT BUILDING SURVEYOR PRIOR TO THE PLACEMENT OF ANY CONCRETE. IMMEDIATELY AFTER APPROVAL, PLACE CONCRETE.

F4. FOOTING EXCAVATION TO BE TRUE TO SHAPE AND FREE FROM LOOSE MATERIAL. ANY OVER EXCAVATION TO BE BACKFILLED WITH CONCRETE GRADE N20

F5. ANY EXCAVATIONS NEAR FOOTINGS SHALL NOT EXTEND BELOW FOUNDATION LEVEL WITHOUT THE ENGINEER'S APPROVAL.

F6. THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING ANY EXCAVATION IN A STABLE CONDITION WITHOUT ADVERSELY AFFECTING SURROUNDING PROPERTY INCLUDING SERVICES.

F7. FOR GEOTECHNICAL CONDITIONS, REFER TO REPORT No. 4220165-3 BY CIVILTEST PTY LTD, DATED 22/06/2022.

F8. ALL RAFT SLAB FOOTINGS SHALL BE IN ACCORDANCE WITH AS 2870.

F9. COMPACTED FILL UNDER RAFT SLABS SHALL BE IN ACCORDANCE WITH THE RELEVANT GEOTECHNICAL REPORT, AND AS.S. 2870.

F10. TERMITE BARRIERS SHALL COMPLY WITH THE REQUIREMENTS OF A.S. 3660.1.

F11. STRIP FOOTING REINFORCEMENT TO BE COGGED AT ENDS, U.N.O.

FASTENERS TO CONCRETE:

FA1. CHEMICAL FASTENERS:
THE CHEMICAL PRODUCT SHALL BE A (MANUFACTURER NAME, PRODUCT NAME), THE ANCHOR ROD SHALL BE A M12 X 200 THREADED ROD, GALVANIZED, STEEL GRADE 8.8, INSTALLED IN A 14mm DIAMETER HOLE WITH A 110mm DEPTH AND TIGHTENED TO A MAXIMUM 100 NM TORQUE USING A CALIBRATED TORQUE WRENCH.
CLEANING ACCESSORIES PRESCRIBED BY THE MANUFACTURER'S INSTALLATION INSTRUCTIONS SHALL BE USED.

FA2. TORQUE-CONTROLLED EXPANSION FASTENERS: THICK WALLED TYPE:
THE FASTENER SHALL BE A (MANUFACTURER NAME, PRODUCT NAME), M12 X 125 WITH GALVANISED COATING, INSTALLED IN A 18mm DIAMETER HOLE DRILLED TO A DEPTH OF 110mm AND TIGHTENED TO A TORQUE OF 70 NM USING A CALIBRATED TORQUE WRENCH.
SETTING TOOLS AND CLEANING ACCESSORIES PRESCRIBED BY THE MANUFACTURER'S INSTALLATION INSTRUCTIONS SHALL BE USED.

FA3. DEFORMATION-CONTROLLED EXPANSION FASTENERS:
THE FASTENER SHALL BE A (MANUFACTURER NAME, PRODUCT NAME), WITH DIMENSIONS M12 X 140 AND ZINC COATING. THE HOLE SHALL BE DRILLED TO A 15mm DIAMETER AND 95mm DEPTH. A (MANUFACTURER NAME) 1/2" X 50mm SETTING TOOL OF (PRODUCT NUMBER) SHALL BE USED DURING INSTALLATIONS. AN M12 x 80, ZINC PLATED, STEEL GRADE 8.8 BOLT SHALL BE INSTALLED TO A MAXIMUM TORQUE OF 20NM USING A CALIBRATED TORQUE WRENCH.
CLEANING ACCESSORIES PRESCRIBED BY THE MANUFACTURER'S INSTALLATION INSTRUCTIONS SHALL BE USED.
A SETTING TOOL SHALL BE USED IN ACCORDANCE WITH THE MANUFACTURERS INSTALLATION INSTRUCTIONS.
THE MINIMUM THREAD EMBEDMENT DEPTH REQUIRED BY THE MANUFACTURER'S INSTALLATION INSTRUCTIONS SHALL BE OBSERVED.

FA4. CONCRETE SCREW:
THE FASTENER SHALL BE A (MANUFACTURER NAME, PRODUCT NAME), 10 X 75 WITH ZINC-PLATED COATING, INSTALLED IN A 10mm DIAMETER HOLE DRILLED TO A DEPTH OF 70mm AND TO A TORQUE THAT DOES NOT EXCEED 40 NM USING A CALIBRATED TORQUE WRENCH.
CLEANING ACCESSORIES PRESCRIBED BY THE MANUFACTURER'S INSTALLATION INSTRUCTIONS SHALL BE USED.

FA5. TORQUE-CONTROLLED EXPANSION FASTENER - STUD TYPE:
THE FASTENER SHALL BE A (MANUFACTURER NAME, PRODUCT NAME), M12 X 100 WITH ZINC-PLATED COATING, INSTALLED IN A 12mm DIAMETER HOLE DRILLED TO A DEPTH OF 70mm AND TIGHTENED TO A TORQUE OF A 40 NM USING A CALIBRATED TORQUE WRENCH.
CLEANING ACCESSORIES PRESCRIBED BY THE MANUFACTURER'S INSTALLATION INSTRUCTIONS SHALL BE USED.

FA6. CAST-IN ANCHOR CHANNE